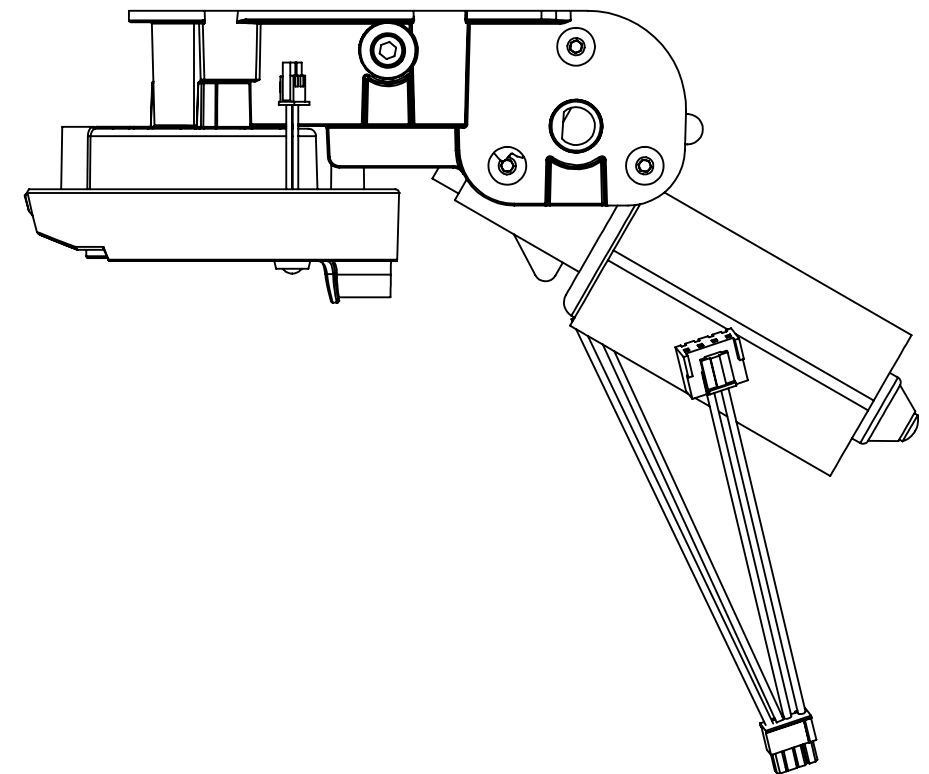
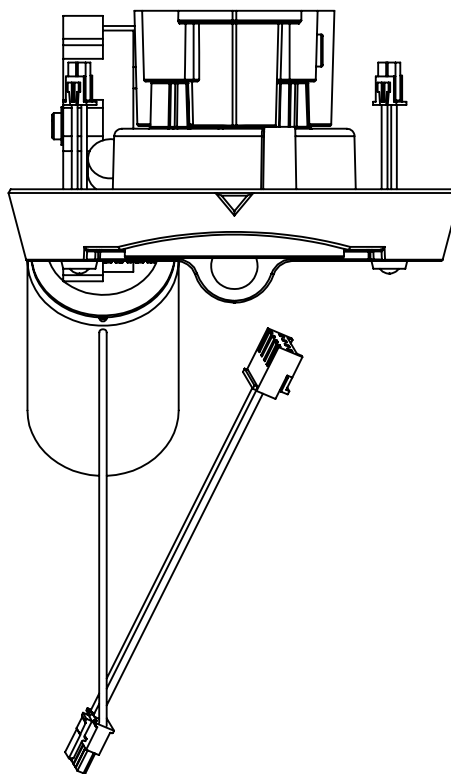
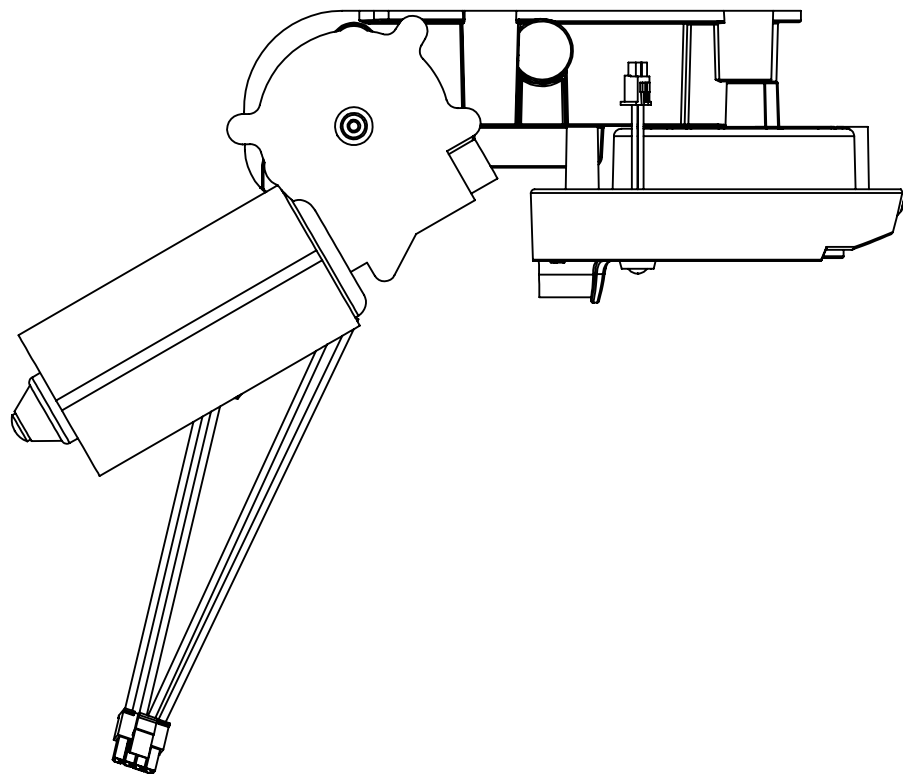
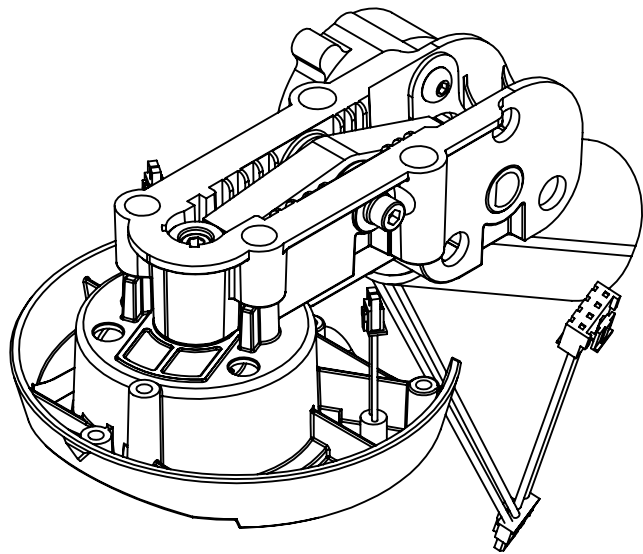
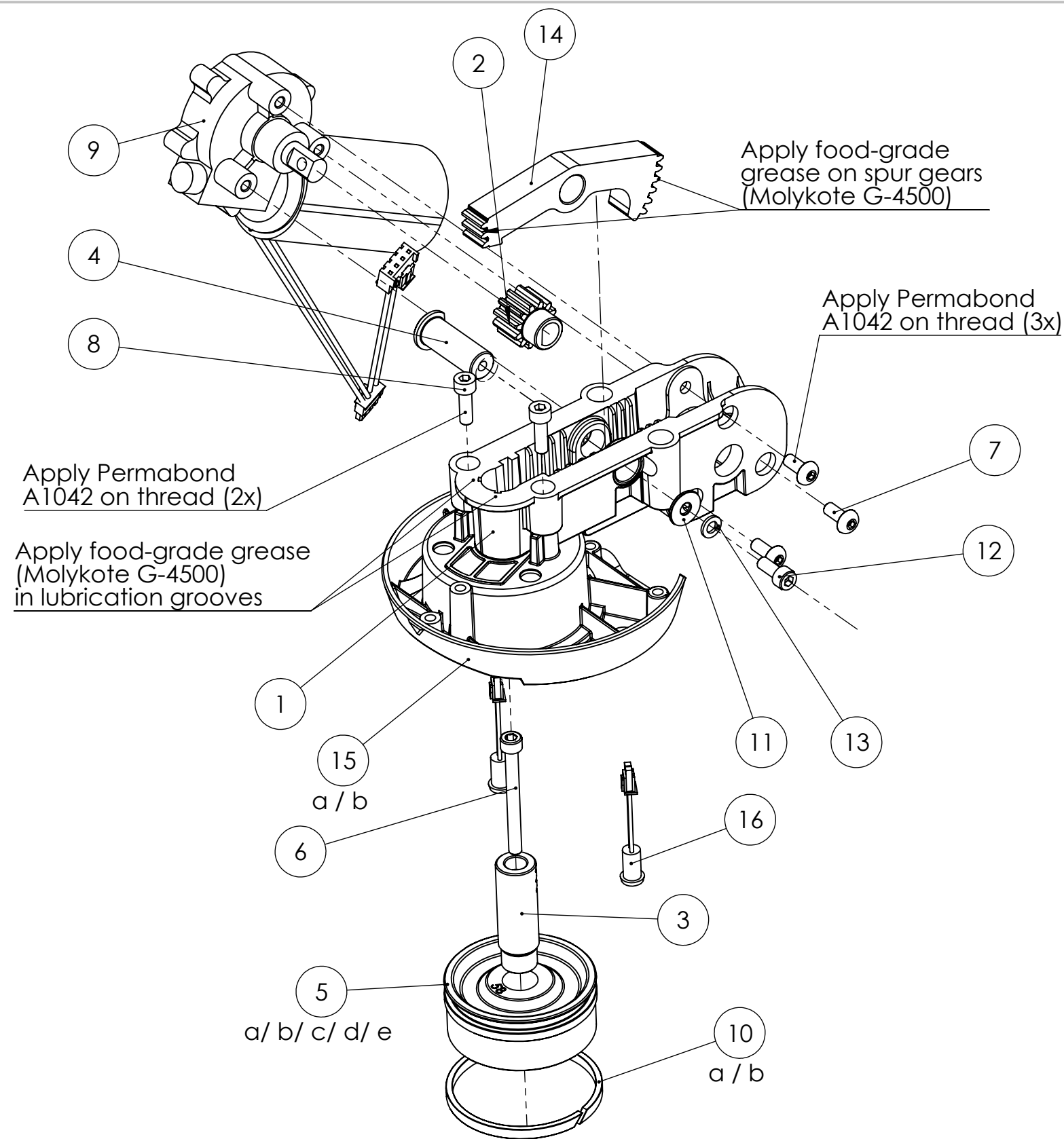


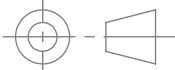
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	Initial issue	13-4-2017	L.Pluimers



Geometric dimensioning and tolerancing according to NEN-ISO1101 and NEN-ISO 2768-1	FINISH:	DO NOT SCALE DRAWING	DEBUR AND BREAK SHARP EDGES
			SCALE:1:5
Barista Technology B.V. Oostelijke handelskade 731 1019 BW Amsterdam The Netherlands		Part name: Drive unit - M-line	
MATERIAL: See BOM		Part number: 1-310-0007-1	A3
WEIGHT: 1629.53 g		Doc: 110-1	Page: 1 of 2



BOM Table			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1-210-0024-3-111-1-A_motorframe_FT_MK	Motorframe - FT - MK	1
2	1-210-0057-1-111-1-C_spur_gear	Spur gear T12	1
3	1-210-0058-1-111-1-C_rack_shaft_flat_tamper	Rack shaft - FT - MK	1
4	1-210-0042-1-111-1-B_shaft_spur_gear_T59	Shaft spur gear T59	1
5	1-210-0106-1-111-1-C_tamper_disk_58mm	Tamper disk 58mm - cylinder type. Other diameters, see spare parts list	1
6	1-110-0081-1-111-1-A_hex_cap_screw_M5x50	Hex. head screw, M5x50	1
7	1-110-0082-1-111-1-A_button_head_screw_M5x12	Hex. button head screw M5x12	3
8	1-110-0084-1-111-1-A_hex_cap_screw_M5x16	Hex. head screw, M5x16	2
9	1-410-0011-1-111-1-B_E-motor_connector_FT	E-motor + connector cable	1
10	1-210-0047-1-111-1-E_wear_ring_61x2.5mm	Wear ring 61x2.5mm	1
11	1-110-0086-1-111-1-A_mudwing_repair_washer_M5x15	Mudwing repair washer, M5x15x1.5	1
12	1-110-0026-1-111-1-A_hex_cap_screw_M5x12	Hex. head screw, M5x12	1
13	1-110-0076-1-111-1-A_spring_lock_washer_m5	Spring lock washer, M5	1
14	1-210-0041-2-111-1-A_spur_gear_T59	Spur gear T59	1
15	1-210-0006-3-111-1-A_upper_clamp_71mm_cylinder_FT_MK	Upper clamp 71mm - cylinder type - FT - MK. For range 53-55mm tamper base, see spare parts list	1
16	1-410-0018-1-111-1-A_LED_lamp_connector	Elec. assy: LED lamp + connector	2

Geometric dimensioning and tolerancing according to NEN-ISO1101 and NEN-ISO 2768-1-mK	FINISH:	DO NOT SCALE DRAWING		
Barista Technology B.V. Oostelijke handelskade 731 1019 BW Amsterdam The Netherlands		Part name: Drive unit - FT - MK - 58mm		
MATERIAL: See BOM		Part number:.. 1-310-0007-1		A3
WEIGHT: 1629.53 g		Doc: 110-1		Page: 2 of 2